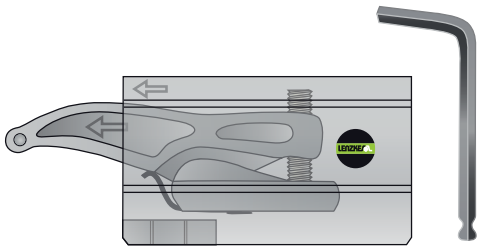


Inhalt:



oder

Set 1: für T-Nuten

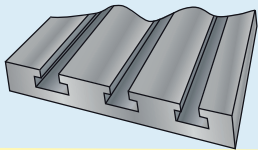


MQ 134 / 200



MQ 130

Maschinentisch



Set 2: für Gewindebohrungen

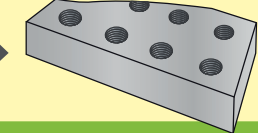


MQ 134 / 200

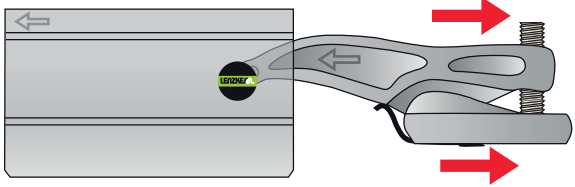


MQ 130

Maschinentisch

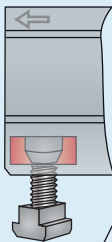


Bedienung:

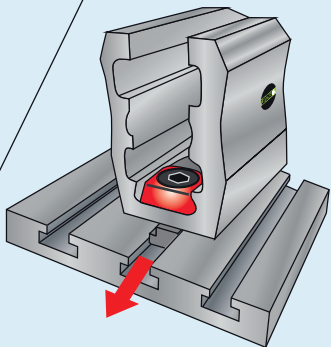


1

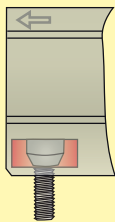
Set 1



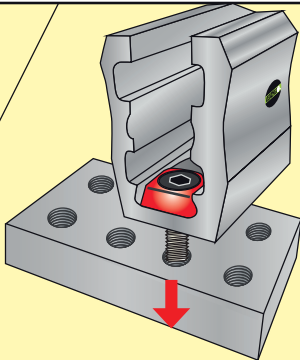
2a



Set 2

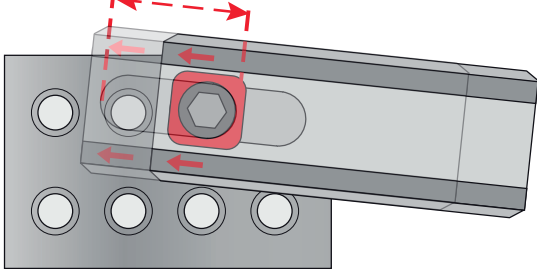


2b



Draufsicht (nur MQ 134 / 200):

Stufenlos verstellbar



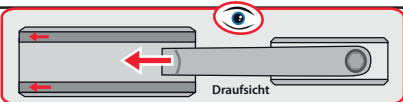
3



Maschinentisch

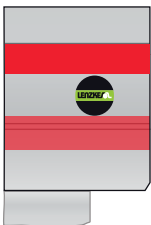
max. 40 %

4

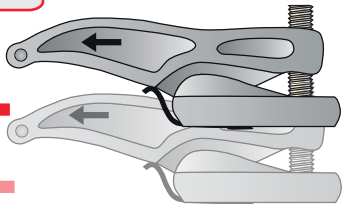


Draufsicht

MQ 134/200:
2 Führungen



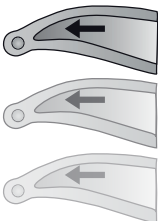
5a



MQ 130:
3 Führungen

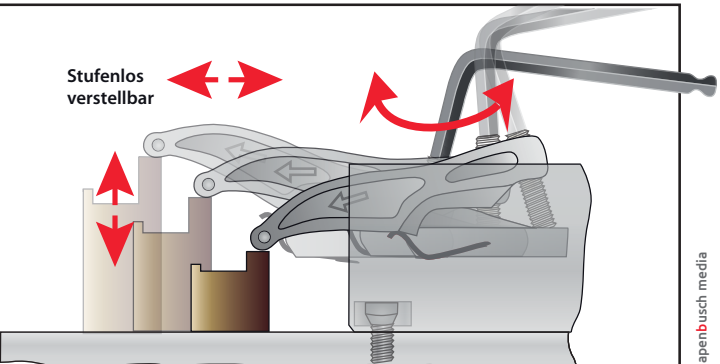


5b



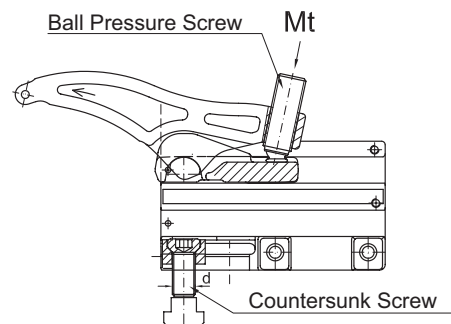
Stufenlos
verstellbar

6



Technical Data for mechanical Clamps

Multi-Quick MQ 130 | 134 | 200



Imperial

Numbers are based on average clamping heights · Recommended Torques (friction = 0.14)									
			MQ 130			MQ 134		MQ 200	
	Countersunk Screw (d)		Torque Countersunk Screw	Torque Ball Pressure Screw	Holding Force max. F2	Torque Ball Pressure Screw	Holding Force max. F2	Torque Ball Pressure Screw	Holding Force max. F2
Item	inch	metric	ft-lbs	ft-lbs	lbs	ft-lbs	lbs	ft-lbs	lbs
Series 8	1/4	M06	22	-	-	-	-	-	-
	5/16	M08	26	-	-	-	-	-	-
	3/8	M10	26	-	-	-	-	-	-
	1/2	M12	30	-	-	-	-	-	-
...-13	3/8	M10	30	44	4,400	59	4,400	59	7,100
...-13	1/2	M12	52	52	4,400	74	5,600	74	7,100
...-17	-	M14	74	74	6,700	89	6,700	89	9,600
...-17	5/8	M16	111	89	6,700	111	7,800	111	9,600
...-21	-	M18	118	103	7,800	118	7,800	118	11,200
...-21	3/4	M20	148	133	7,800	148	8,900	148	11,200
...-25	7/8	M22	162	-	-	-	-	162	13,400
...-25/26	1	M24	207	-	-	-	-	221	13,400
...-31/32/37	1 1/4	M30	207	-	-	-	-	-	13,400

Metric

Numbers are based on average clamping heights · Recommended Torques (friction = 0.14)								
			MQ 130		MQ 134		MQ 200	
	Countersunk Screw	Torque Countersunk Screw	Torque Ball Pressure Screw	Holding Force max. F2	Torque Ball Pressure Screw	Holding Force max. F2	Torque Ball Pressure Screw	Holding Force max. F2
Item	d	Mt Nm	Mt Nm	kN	Mt Nm	kN	Mt Nm	kN
Series 8	M06	30	-	-	-	-	-	-
	M08	35	-	-	-	-	-	-
	M10	35	-	-	-	-	-	-
	M12	40	-	-	-	-	-	-
...-13	M10	40	60	20	80	20	80	32
...-13	M12	70	70	20	100	25	100	32
...-17	M14	100	100	30	120	30	120	43
...-17	M16	150	120	30	150	35	150	43
...-21	M18	160	140	35	160	35	160	50
...-21	M20	200	180	35	200	40	200	50
...-25	M22	220	-	-	-	-	220	60
...-25/26	M24	280	-	-	-	-	300	60
...-31/32/37	M30	280	-	-	-	-	-	60

We reserve the rights to make technical changes